

Stainless

Welded ornamental tubes

Welded stainless construction tubes EN 10296-2 (DIN 17455),
not annealed, in fabrication lengths of 6000 mm -0/+100 mm.

Dimension		Weight kg/m	TIG/HF	Surface	EN 1.4301
OD	Wall				
8.00	1.00	0.175	TIG		X
8.00	1.50	0.244	TIG		X
10.00	1.00	0.225	TIG		X
10.00	1.50	0.319	TIG		X
12.00	1.00	0.275	TIG		X
12.00	1.50	0.394	TIG		X
12.00	2.00	0.501	TIG		X
13.00	1.50	0.432	TIG		X
14.00	1.00	0.326	TIG		X
14.00	1.00	0.326	TIG	K320	X
14.00	1.50	0.470	TIG		X
14.00	1.50	0.470	TIG	K320	X
14.00	2.00	0.601	TIG		X
14.00	2.00	0.601	TIG	K320	X
15.00	1.00	0.351	TIG		X
15.00	1.00	0.351	TIG	K320	X
15.00	1.50	0.507	TIG		X
15.00	1.50	0.507	TIG	K320	X
15.00	2.00	0.651	TIG		X
15.00	2.00	0.651	TIG	K320	X
16.00	1.00	0.376	TIG		X
16.00	1.00	0.376	TIG	K320	X
16.00	1.50	0.545	TIG		X
16.00	1.50	0.545	TIG	K320	X
16.00	2.00	0.701	TIG		X
16.00	2.00	0.701	TIG	K320	X
17.20	2.00	0.761	TIG		X
18.00	1.00	0.426	TIG		X
18.00	1.50	0.620	TIG		X
18.00	1.50	0.620	TIG	K320	X
18.00	2.00	0.801	TIG		X
18.00	2.00	0.801	TIG	K320	X
20.00	1.00	0.476	TIG		X
20.00	1.00	0.476	TIG	K320	X
20.00	1.50	0.695	TIG		X
20.00	1.50	0.695	TIG	K320	X
20.00	2.00	0.901	TIG		X
20.00	2.00	0.901	TIG	K320	X
20.00	3.00	1.277	TIG		X
21.30	1.50	0.744	HF		X
21.30	2.00	0.967	HF		X
21.30	2.00	0.967	HF	K320	X

Execution TIG or HF welds

External surface Not ground or Ground K320 or K 240

Dimension		Weight kg/m	TIG/HF	Surface	EN 1.4301
OD	Wall				
21.30	2.50	1.177	HF		X
21.30	2.50	1.177	HF	K320	X
22.00	1.00	0.526	TIG		X
22.00	1.20	0.625	TIG		X
22.00	1.50	0.770	TIG		X
22.00	1.50	0.770	TIG	K320	X
22.00	2.00	1.002	TIG		X
25.00	1.00	0.601	HF		X
25.00	1.00	0.601	TIG	K320	X
25.00	1.20	0.715	TIG		X
25.00	1.20	0.715	TIG	K320	X
25.00	1.50	0.883	HF		X
25.00	1.50	0.883	HF	K320	X
25.00	1.50	0.883	TIG	K320	X
25.00	2.00	1.152	HF		X
25.00	2.00	1.152	TIG		X
25.00	2.00	1.152	HF	K320	X
25.00	2.50	1.409	HF		X
25.00	3.00	1.653	HF		X
26.90	1.50	0.954	HF		X
26.90	2.00	1.247	HF		X
26.90	2.00	1.247	HF	K320	X
26.90	2.50	1.527	HF		X
26.90	3.00	1.795	HF		X
28.00	2.00	1.302	TIG		X
30.00	1.00	0.726	TIG		X
30.00	1.00	0.726	HF		X
30.00	1.00	0.726	HF	K320	X
30.00	1.50	1.070	HF		X
30.00	1.50	1.070	HF	K320	X
30.00	1.50	1.070	TIG	K320	X
30.00	2.00	1.402	HF		X
30.00	2.00	1.402	HF	K320	X
30.00	3.00	2.028	HF		X
30.00	3.00	2.028	HF	K240	X
32.00	1.50	1.146	HF		X
32.00	2.00	1.502	HF		X
32.00	2.00	1.502	HF	K240	X
32.00	3.00	2.178	HF		X
33.70	1.50	1.209	HF		X
33.70	2.00	1.588	HF		X
33.70	2.00	1.588	HF	K320	X
33.70	2.50	1.953	HF		X
33.70	2.50	1.953	HF	K320	X
33.70	3.00	2.306	HF		X
33.70	3.00	2.306	HF/TIG		X
35.00	1.50	1.258	HF		X
35.00	1.50	1.258	HF	K320	X
35.00	1.50	1.258	TIG	K320	X
35.00	2.00	1.653	HF		X

Type TIG or HF welds
External surface Not ground or Ground K320 or K 240

Dimension		Weight kg/m	TIG/HF	Surface	EN 1.4301
OD	Wall				
38.00	1.50	1.371	HF		X
38.00	1.50	1.371	HF	K320	X
38.00	2.00	1.803	HF		X
38.00	2.00	1.803	HF	K320	X
38.00	2.50	2.222	HF		X
38.00	3.00	2.629	HF		X
40.00	2.00	1.903	HF		X
40.00	2.00	1.903	HF	K320	X
40.00	3.00	2.779	HF		X
40.00	3.00	2.779	HF	K320	X
42.40	1.50	1.536	HF		X
42.40	2.00	2.023	HF		X
42.40	2.00	2.023	HF	K320	X
42.40	2.50	2.498	HF		X
42.40	2.50	2.498	HF	K320	X
42.40	3.00	2.960	HF		X
42.40	3.00	2.960	HF	K320	X
42.40	3.00	2.960	HF/TIG		X
43.00	1.50	1.559	HF		X
45.00	1.50	1.634	HF		X
45.00	1.50	1.634	HF	K320	X
45.00	2.00	2.153	HF		X
45.00	2.00	2.153	HF	K320	X
48.30	1.50	1.758	HF		X
48.30	2.00	2.319	HF		X
48.30	2.00	2.319	HF	K320	X
48.30	2.50	2.867	HF		X
48.30	2.50	2.867	HF	K320	X
48.30	3.00	3.403	HF		X
48.30	3.00	3.403	HF	K320	X
48.30	4.00	4.437	HF		X
50.00	1.50	1.822	HF		X
50.00	1.50	1.822	HF	K320	X
50.00	2.00	2.404	HF		X
50.00	2.00	2.404	HF	K320	X
50.00	3.00	3.531	HF		X
50.00	3.00	3.531	HF	K320	X
60.00	5.00	6.886	HF		X
60.30	1.50	2.209	HF		X
60.30	2.00	2.920	HF		X
60.30	2.00	2.920	HF	K320	X
60.30	2.50	3.618	HF		X
60.30	2.50	3.618	HF	K320	X
60.30	3.00	4.304	HF		X
60.30	3.00	4.304	HF	K320	X
60.30	4.00	5.639	HF		X
70.00	5.00	8.138	HF		X
76.10	1.50	2.802	HF		X
76.10	2.00	3.711	HF		X
76.10	3.00	5.491	HF		X

Type TIG or HF welds
External surface Not ground or Ground K320 or K 240

Dimension		Weight kg/m	TIG/HF	Surface	EN 1.4301
OD	Wall				
80.00	1.50	2.948	HF		X
80.00	2.00	3.906	HF		X
80.00	2.00	3.906	HF	K320	X
80.00	3.00	5.784	HF		X
80.00	4.00	7.612	HF		X
80.00	5.00	9.390	HF		X
88.90	1.50	3.283	HF		X
88.90	2.00	4.352	HF		X
88.90	2.00	4.352	HF	K320	X
88.90	3.00	6.453	HF		X
88.90	4.00	8.504	HF		X
101.60	3.00	7.407	HF		X
101.60	4.00	9.776	HF		X
108.00	2.00	5.308	HF	K400	X
114.30	2.00	5.624	HF		X
168.30	2.00	8.328	HF		X

Type TIG or HF welds

External surface Not ground or Ground K320 or K 240