

# Hot rolled bars

Heléns bar assortment includes steel types as rolled and peeled conditions.  
 All steel types can be delivered directly from our stores in  
 fabrication lengths or fixed lengths. Other steel types and variants can  
 be offered on request.

Dimension	Weight	STEEL GRADE							
		S20M	S355J2	Hydax	34CrNiMo6Q+T (SS 2541-03)	42CrMo54Q+T (SS 2244-04/05)	25CrMo54Q+T (SS 2225-03/05)	C45R (SS 1672-08)	16NiCr54 (SS 2511-08)
25	3.85	X							
30	5.55	X							
35	7.55	X							
40	9.86	X					X		
41-S	10.40				X	X	X		X
45	12.50	X					X		
46-S	13.00				X	X	X		X
50	15.40	X		X			X		
51.2-S	16.20				X	X	X		X
55	18.70	X					X		
56	19.35			X					
56.2-S	19.50				X	X	X		X
60	22.20	X		X			X		
61.2-S	23.10				X	X	X		X
65	26.10	X		X			X		
66.2-S	27.00				X	X	X		X
70	30.20	X		X			X		
71.4-S	31.40				X	X	X		X
75	34.70	X		X			X		
76.4-S	36.00				X	X	X		X
80	39.50	X		X			X		
81.4-S	40.80				X	X	X		X
85	44.50	X		X			X		
86.4-S	46.00				X	X	X		X
90	49.90	X	X	X			X		
91.4-S	51.50				X	X	X		X
92-S	52.20	X							
95	55.60	X		X			X		
96.4-S	57.30				X	X	X		X
100	61.70	X	X	X			X		
102-S	64.10				X	X	X		X
105	68.00	X		X			X		
110	74.60	X	X	X	X	X	X		
112-S	77.30				X				
115	81.50	X							
120	88.90	X	X		X	X	X		
122-S	91.70				X				

Dimension	Weight	STEEL GRADE							
		S20M	S355J2	Hydax	34CrNiMo6Q+T (SS 2541-03)	42CrMo54Q+T (SS 2244-04/05)	25CrMo54Q+T (SS 2225-03/05)	C45R (SS 1672-08)	16NiCr54 (SS 2511-08)
125	96.30	X							
127-S	99.40				X				
130	104.00	X	X		X	X	X	X	
135	112.00	X				X			
140	121.00	X	X		X	X	X	X	
143-S	126.00				X				
145	130.00	X							
150	139.00	X	X		X	X	X	X	
160	158.00	X			X			X	
163-S	164.00				X				
170	178.10	X			X			X	
173-S	184.00				X				
180	200.00	X			X			X	
184-S	209.00				X				
190	223.00	X			X			X	
194-S	232.00				X				
200	247.00	X			X			X	
210	272.00		X					X	
212-S	277.10				X				
220	298.40		X		X			X	
230	326.00		X					X	
240	355.10		X		X			X	
250	385.30		X					X	
255	401.00		X						
260	417.00		X		X			X	
270	449.40		X					X	
280	483.30		X		X			X	
290	518.50		X					X	
300	555.00		X					X	
310	592.50		X						

S = Peeled